

Twin Wall Ducting Systems

Cable Protection Systems



Pioneers in PE Pipe Technologies

Twin Wall Ducting Systems

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About Radius Twin Wall Ducting Systems

Radius Twin Wall is a lightweight/high strength main duct system providing excellent cable protection and fast installation for underground networks.

Corrugated on the outside, smooth on the inside, HDPE (High Density Polyethylene) twin wall duct has a high static and dynamic load bearing capacity combined with high impact resistance. The smooth inner bore combined with the lower frictional co-efficient of HDPE, reduces the effort required to install long lengths of sub-duct and cable.

The inherent flexibility of Radius' HDPE duct allows high speed building and significantly reduces the number of bends required during construction, particularly for local loops.

HDPE being less brittle than PVC is easily recycled. When specified, we can supply a sealed system to prevent the ingress of silt and water.

Each length of duct is supplied with a coupler for joining ducts together.

In addition, a comprehensive range of cable and duct accessories is available including fittings, couplers, sealing systems, lubricant, duct organisers, repair kits and access chambers.

Approvals and Standards

Radius pipe systems are accredited to the following Quality Management Systems:

BS EN ISO 9001:2008

BS EN ISO 14001:2004

Radius' HDPE Twin Wall duct is kitemarked to EN50086-2-4:1994. Radius' Electricity and Power Twin Wall is also manufactured in accordance with ENA TS 12-24 Issue 2 February 2008.



Certificate No. EMS 507229








Certificate No. FMS 507228

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Applications

Manufactured to EN50086-4:1994, our twin wall systems can be used for Cable TV, Telecoms, Motorway Communications and Traffic Management, Light Rail Systems, Rail Tracks, Water, Gas, Electricity, Street Lighting and Traffic Signals as well as other general utility purposes.

Radius HDPE Twin Wall duct is supplied in various colours and markings to suit NJUG (National Joint Utilities Group) recommendations as well as specific customer requirements.

NJUG Colour Coding	
	Red/Black Electricity and Power
	Orange Street Lighting and Traffic Signal
	Purple Motorway Communications
	Yellow Gas
	Blue Water
	Green CCTV
	Grey Telecommunications

All available colours: 

Installation

Compatible with existing network infrastructure, Radius Twin Wall ducting systems are suitable for:

- Direct burial
- Trenching
- 250mm-450mm below footpath
- 600mm-750mm below roadway

Packaging

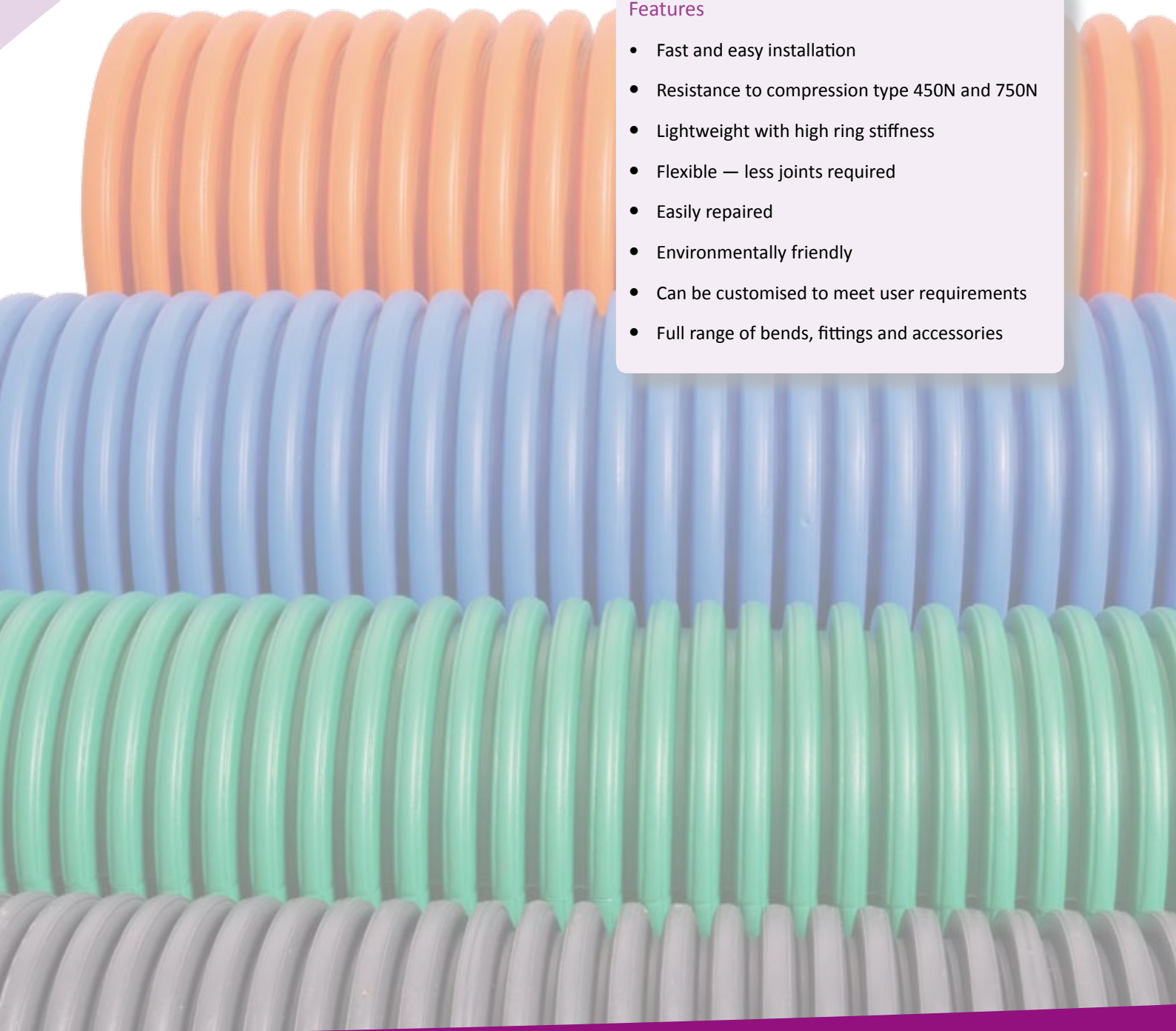
Twin wall duct is available in rigid lengths (2m, 3m, 6m) and coils (25m, 50m, 100m).

Duct Marking

Standard twin wall duct lengths are imprinted as follows: Radius logo, diameter, content, identification, batch number and sequential cumulative metre count. Coils are imprinted at one metre intervals. Standard markings can be modified in line with customer requirements.

Features

- Fast and easy installation
- Resistance to compression type 450N and 750N
- Lightweight with high ring stiffness
- Flexible — less joints required
- Easily repaired
- Environmentally friendly
- Can be customised to meet user requirements
- Full range of bends, fittings and accessories



Twin Wall Ducting Systems

Electricity and Power Twin Wall

Manufactured in accordance with BS EN50086-2-4 and ENA TS 12-24

Lengths — Black

Includes one coupler per length
Sealing rings sold separately
Printed 'Electric Cable Duct'



OD/ID (mm)	Length (m)	Pack Qty (Lengths)	Product Code
Class 2 - 450N Compression Type at 50°C			
110/94	6	110	CA0136
120/100	6	99	CA0181
145/125	6	68	CA0226
178/150	6	36	CA0271
110/94	3	110	CA0130
120/100	3	99	CA0175
145/125	3	68	CA0220
178/150	3	36	CA0265
110/94	2	110	CA0127
120/100	2	99	CA0172
145/125	2	68	CA0217
178/150	2	36	CA0262
Class 3 - 450N Compression Type at 23°C			
110/94	6	110	CA0135
120/100	6	99	CA0180
145/125	6	68	CA0225
178/150	6	36	CA0270
110/94	3	110	CA0129
120/100	3	99	CA0174
145/125	3	68	CA0219
178/150	3	36	CA0264
110/94	2	110	CA0126
120/100	2	99	CA0171
145/125	2	68	CA0216
178/150	2	36	CA0261

Coils — Black

Includes one coupler per length and draw cord
Sealing rings sold separately
Printed 'Electric Cable Duct'



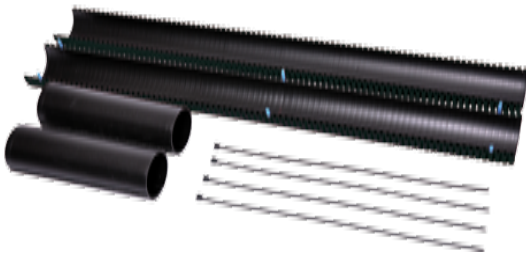
OD/ID (mm)	Length (m)	Pack Qty (Coils)	Product Code
Class 3 - 450N Compression Type at 23°C			
63/50	25	1	CA0056
110/94	25	1	CA0145
120/100	25	1	CA0190
145/125	25	1	CA0235
178/150	25	1	CA0280
63/50	50	1	CA0062
110/94	50	1	CA0151
120/100	50	1	CA0196
63/50	100	1	CA0071
110/94	100	1	CA0160
120/100	100	1	CA0205

Electricity and Power Twin Wall

Manufactured in accordance with BS EN50086-2-4 and ENA TS 12-24

Split Duct — Black

Includes ties and split coupler



OD/ID (mm)	Length (m)	Pack Qty	Product Code
110/94	1	1	CE0124
120/100	1	1	CE0169
145/125	1	1	CE0214
178/150	1	1	CE0259
110/94	3	1	CE0130
120/100	3	1	CE0175
145/125	3	1	CE0220
178/150	3	1	CE0265

Bends — Black

Includes one coupler per length
Sealing rings sold separately



OD/ID (mm)	Bend	Radius (mm)	Pack Qty	Product Code
Class 2 - 450N Compression Type at 50°C				
110/94	11¼°	200	15	EP0029
110/94	22½°	200	15	EP0030
110/94	45°	200	15	EP0031
110/94	90°	200	10	EP0032
120/100	11¼°	470	15	EP0037
120/100	22½°	470	15	EP0038
120/100	45°	470	15	EP0039
120/100	90°	470	10	EP0040
145/125	11¼°	935	15	EP0045
145/125	22½°	675	15	EP0046
145/125	45°	675	15	EP0047
145/125	90°	675	15	EP0048
178/150	11¼°	1000	15	EP0053
178/150	22½°	1000	15	EP0054
178/150	45°	1000	15	EP0055
178/150	90°	1000	15	EP0056
Class 3 - 450N Compression Type at 23°C				
110/94	11¼°	200	15	EP0025
110/94	22½°	200	15	EP0026
110/94	45°	200	15	EP0027
110/94	90°	200	10	EP0028
120/100	11¼°	470	15	EP0033
120/100	22½°	470	15	EP0034
120/100	45°	470	15	EP0035
120/100	90°	470	10	EP0036
145/125	11¼°	935	15	EP0041
145/125	22½°	675	15	EP0042
145/125	45°	675	15	EP0043
145/125	90°	675	15	EP0044
178/150	11¼°	1000	15	EP0049
178/150	22½°	1000	15	EP0050
178/150	45°	1000	15	EP0051
178/150	90°	1000	15	EP0052

Twin Wall Ducting Systems

Electricity and Power Twin Wall

Manufactured in accordance with BS EN50086-2-4 and ENA TS 12-24

Lengths — Red

Includes one coupler per length
Sealing rings sold separately
Printed 'Electric Cable Duct'



OD/ID (mm)	Length (m)	Pack Qty (Lengths)	Product Code
Class 2 - 450N Compression Type at 50°C			
110/94	6	110	CC0136
120/100	6	99	CC0181
145/125	6	68	CC0226
178/150	6	36	CC0271
110/94	3	110	CC0130
120/100	3	99	CC0175
145/125	3	68	CC0220
178/150	3	36	CC0265
110/94	2	110	CC0127
120/100	2	99	CC0172
145/125	2	68	CC0217
178/150	2	36	CC0262
Class 3 - 450N Compression Type at 23°C			
110/94	6	110	CC0135
120/100	6	99	CC0180
145/125	6	68	CC0225
178/150	6	36	CC0270
110/94	3	110	CC0129
120/100	3	99	CC0174
145/125	3	68	CC0219
178/150	3	36	CC0264
110/94	2	110	CC0126
120/100	2	99	CC0171
145/125	2	68	CC0216
178/150	2	36	CC0261

Coils — Red

Includes one coupler per length and draw cord
Sealing rings sold separately
Printed 'Electric Cable Duct'



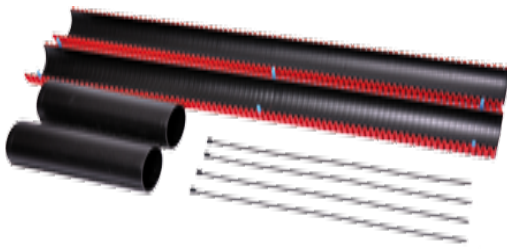
OD/ID (mm)	Length (m)	Pack Qty (Coils)	Product Code
Class 3 - 450N Compression Type at 23°C			
63/50	25	1	CC0056
110/94	25	1	CC0145
120/100	25	1	CC0190
145/125	25	1	CC0235
178/150	25	1	CC0280
63/50	50	1	CC0062
110/94	50	1	CC0151
120/100	50	1	CC0196
63/50	100	1	CC0071
110/94	100	1	CC0160
120/100	100	1	CC0205

Electricity and Power Twin Wall

Manufactured in accordance with BS EN50086-2-4 and ENA TS 12-24

Split Duct — Red

Includes ties and split coupler



OD/ID (mm)	Length (m)	Pack Qty	Product Code
110/94	1	1	CG0124
120/100	1	1	CG0169
145/125	1	1	CG0214
178/150	1	1	CG0259
110/94	3	1	CG0130
120/100	3	1	CG0175
145/125	3	1	CG0220
178/150	3	1	CG0265

Bends — Red

Includes one coupler per length
Sealing rings sold separately



OD/ID (mm)	Bend	Radius (mm)	Pack Qty	Product Code
Class 2 - 450N Compression Type at 50°C				
110/94	11¼°	200	15	EP0504
110/94	22½°	200	15	EP0505
110/94	45°	200	15	EP0506
110/94	90°	200	10	EP0507
120/100	11¼°	470	15	EP0512
120/100	22½°	470	15	EP0513
120/100	45°	470	15	EP0514
120/100	90°	470	10	EP0515
145/125	11¼°	935	15	EP0520
145/125	22½°	675	15	EP0521
145/125	45°	675	15	EP0522
145/125	90°	675	15	EP0523
178/150	11¼°	1000	15	EP0528
178/150	22½°	1000	15	EP0529
178/150	45°	1000	15	EP0530
178/150	90°	1000	15	EP0531
Class 3 - 450N Compression Type at 23°C				
110/94	11¼°	200	15	EP0500
110/94	22½°	200	15	EP0501
110/94	45°	200	15	EP0502
110/94	90°	200	10	EP0503
120/100	11¼°	470	15	EP0508
120/100	22½°	470	15	EP0509
120/100	45°	470	15	EP0510
120/100	90°	470	10	EP0511
145/125	11¼°	935	15	EP0516
145/125	22½°	675	15	EP0517
145/125	45°	675	15	EP0518
145/125	90°	675	15	EP0519
178/150	11¼°	1000	15	EP0524
178/150	22½°	1000	15	EP0525
178/150	45°	1000	15	EP0526
178/150	90°	1000	15	EP0527

Twin Wall Ducting Systems

General Utilities Twin Wall

Manufactured in accordance with BS EN50086-2-4

Lengths

Choice of colours to suit application



Includes one coupler per length
Sealing rings sold separately



OD/ID (mm)	Length (m)	Pack Qty (Lengths)	Product Code
450N Compression Type			Black
63/50	6	108	CP0394
110/94	6	110	CP0509
120/100	6	99	CP0579
145/125	6	68	CP0649
178/150	6	36	CP0719
750N Compression Type			Black
63/50	6	108	CP0396
110/94	6	110	CP0511
120/100	6	99	CP0581
145/125	6	68	CP0651
178/150	6	36	CP0721



Coils

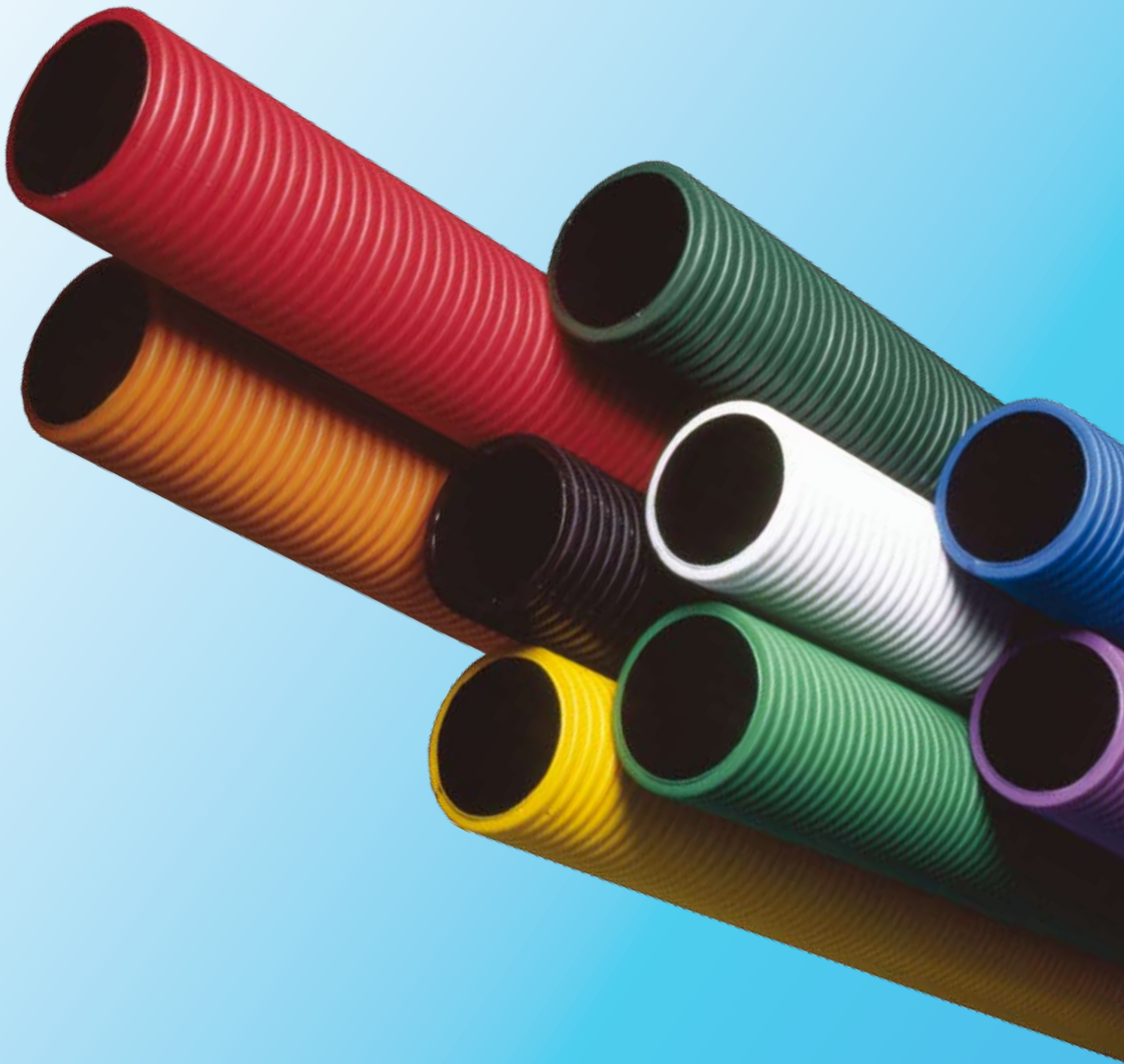
Choice of colours to suit application



Includes one coupler per length and draw cord
Sealing rings sold separately



OD/ID (mm)	Length (m)	Pack Qty (Lengths)	Product Code
450N Compression Type			Black
63/50	25	1	CP0384
110/94	25	1	CP0524
120/100	25	1	CP0594
145/125	25	1	CP0664
178/150	25	1	CP0734
63/50	50	1	CP0394
110/94	50	1	CP0534
120/100	50	1	CP0604
63/50	100	1	CP0409
110/94	100	1	CP0549
120/100	100	1	CP0619



Twin Wall Ducting Systems

Motorways Communications Twin Wall

Fully compliant with Highways Agency regulations
Manufactured in accordance with BS EN50086-2-4

Lengths — Purple

Includes one coupler and two sealing rings per length
Printed 'Motorway Communications'



OD/ID (mm)	Length (m)	Pack Qty (Lengths)	Product Code
450N Compression Type			
110/94	6	110	DW0509
120/100	6	99	DW0579
178/150	6	36	DW0719
750N Compression Type			
110/94	6	110	DW0511
120/100	6	99	DW0581
178/150	6	36	DW0721



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Coils — Purple

Includes one coupler per length and draw cord
Sealing rings sold separately
Printed 'Motorway Communications'



OD/ID (mm)	Length (m)	Pack Qty (Lengths)	Product Code
450N Compression Type			
63/50	50	1	DW0394
110/94	50	1	DW0534
120/100	50	1	DW0604

Blank Duct Plugs

A watertight and gastight rubber sealing plug preventing the ingress of silt and water within the cable duct system



Duct OD/ID (mm)	Pack Qty	Product Code
110/94	12	ZA0144
120/100	12	ZA0145
178/150	8	ZA0146

Please refer to our 'Duct Sealing Systems' brochure for a complete range

Simplex Plugs

A sealing plug for sealing around and supporting a single sub-duct, pipe or cable



Duct OD/ID (mm)	Cable OD (mm)	Pack Qty	Product Code
63/50	35.0 - 49.8	12	ZA0231

Please refer to our 'Duct Sealing Systems' brochure for a complete range

Motorways Communications Twin Wall

Fully compliant with Highways Agency regulations
Manufactured in accordance with BS EN50086-2-4

Quadplex Plugs

A sealing plug for sealing around, organising and supporting up to four sub-ducts, pipes or cables



Duct OD/ID (mm)	Cable OD (mm)	Pack Qty	Product Code
110/94	30.0 - 34.0	12	ZA0446
120/100	30.0 - 34.0	12	ZA0447
178/150	30.0 - 34.0	6	ZA0432

Please refer to our 'Duct Sealing Systems' brochure for a complete range

Bushing Sleeves

For adapting the plug hole size of Simplex or Quadplex to your required cable or sub-duct diameter



Duct OD/ID (mm)	Cable OD (mm)	Pack Qty	Product Code
110/94 - 120/100	6-10	12	ZA0471
110/94 - 120/100	10-12	12	ZA0474
110/94 - 120/100	12-14	12	ZA0475
110/94 - 120/100	14-16	12	ZA0476
110/94 - 120/100	16-19	12	ZA0478
110/94 - 120/100	19-22	12	ZA0479
110/94 - 120/100	22-24	12	ZA0480
110/94 - 120/100	24-26	12	ZA0481
110/94 - 120/100	26-28	12	ZA0482
110/94 - 120/100	28-30	12	ZA0483
110/94 - 120/100	10.2 X 7	12	ZA0472
178/150	6-10	12	ZA0485
178/150	10-12	12	ZA0486
178/150	12-14	12	ZA0487
178/150	14-16	12	ZA0488
178/150	16-19	12	ZA0489
178/150	19-22	12	ZA0491
178/150	22-24	12	ZA0492
178/150	24-26	12	ZA0493
178/150	26-28	12	ZA0494
178/150	28-30	12	ZA0496
178/150	30-32	12	ZA0498

Multi-hole custom bushing sleeves are available, please refer to our 'Duct Sealing Systems' brochure for a complete range

Hole Plugs

For sealing cable or sub-duct ports in Simplex or Quadplex sealing plugs



Fits Port OD (mm)		Pack Qty	Product Code
32		12	ZA0554
32	with Bleed Valve	12	ZA0560

Twin Wall Ducting Systems

Street Lighting and Traffic Signal Twin Wall

Manufactured in accordance with BS EN50086-2-4

Lengths — Orange

Includes one coupler per length
Sealing rings sold separately
Printed 'Street Lighting' or 'Traffic Signal'



OD/ID (mm)	Length (m)	Marked	Pack Qty (Lengths)	Product Code
450N Compression Type				
63/50	6	Street Lighting	108	DY0369
63/50	6	Traffic Signal	108	EA0369
63/50	6	Standard Print	108	CT0369
110/94	6	Street Lighting	110	DY0509
110/94	6	Traffic Signal	110	EA0509
110/94	6	Standard Print	110	CT0509
120/100	6	Street Lighting	99	DT0579
120/100	6	Traffic Signal	99	EA0579
120/100	6	Standard Print	99	CT0579
178/150	6	Street Lighting	36	DY0179
178/150	6	Traffic Signal	36	EA0719
178/150	6	Standard Print	36	CT0719



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Coils — Orange

Includes one coupler per length and draw cord
Sealing rings sold separately
Printed 'Street Lighting' or 'Traffic Signal'



OD/ID (mm)	Length (m)	Marked	Pack Qty (Lengths)	Product Code
450N Compression Type				
63/50	50	Street Lighting	1	DY0394
63/50	50	Traffic Signal	1	EA0394
63/50	50	Standard Print	1	CT0394
110/94	50	Street Lighting	1	DY0534
110/94	50	Traffic Signal	1	EA0534
110/94	50	Standard Print	1	CT0534

Telecommunications Twin Wall

Manufactured in accordance with BS EN50086-2-4

Lengths — Green

Includes one coupler per length
Sealing rings sold separately



OD/ID (mm)	Length (m)	Pack Qty (Lengths)	Product Code
450N Compression Type			
63/50	6	108	CX0369
105/89	6	120	CX0439
110/94	6	110	CX0509
750N Compression Type			
63/50	6	108	CX0371
105/89	6	120	CX0441
110/94	6	110	CX0511



Lengths — Grey

Includes one coupler per length
Sealing rings sold separately



OD/ID (mm)	Length (m)	Pack Qty (Lengths)	Product Code
450N Compression Type			
63/50	6	108	CR0369
105/89	6	120	CR0439
110/94	6	110	CR0509
750N Compression Type			
63/50	6	108	CR0371
105/89	6	120	CR0441
110/94	6	110	CR0511

Note: Twin Wall is also available to Eircom 850N specification



Lengths — White

Includes one coupler per length
Sealing rings sold separately



OD/ID (mm)	Length (m)	Pack Qty (Lengths)	Product Code
450N Compression Type			
63/50	6	108	DQ0369
105/89	6	120	DQ0439
110/94	6	110	DQ0509
750N Compression Type			
63/50	6	108	DQ0371
105/89	6	120	DQ0441
110/94	6	110	DQ0511



Twin Wall Ducting Systems

Telecommunications Twin Wall

Manufactured in accordance with BS EN50086-2-4

Swept Tee



OD/ID (mm)	Colour	Pack Qty	Product Code
105/105/63	Green	18	EP0274
110/110/63	Green	18	EP0286

This item is available in other colours subject to minimum order quantity and lead time

Hockey Stick



OD/ID (mm)	Colour	Pack Qty	Product Code
63/50	Green	20	EP0359

This item is available in other colours subject to minimum order quantity and lead time

Equal Y



OD/ID (mm)	Colour	Pack Qty	Product Code
63/50	Green	20	EP0417
105/89	Green	10	EP0433
110/94	Green	10	EP0441

This item is available in other colours subject to minimum order quantity and lead time

Reducer



OD/ID (mm)	Colour	Pack Qty	Product Code
63/50	Green	50	EP0152
110/96	Green	50	EP0186
110/100	Green	50	EP0189

This item is available in other colours subject to minimum order quantity and lead time

Fittings and Accessories

Coupler

Secure push fit supplied with each length
Sealing rings not included



OD (mm)	Pack Qty	Product Code
63	200	EP0107
105	50	EP0111
110	50	EP0113
120	50	EP0115
145	50	EP0119
178	50	EP0123

Black as standard, other colours available subject to minimum order quantity and lead time

Sealing Rings

For sealed systems, two sealing rings required per length



OD (mm)	Pack Qty	Product Code
63	50	ZA0137
105	50	ZA0138
110	50	ZA0139
120	50	ZA0140
145	50	ZA0141
178	50	ZA0142

End Caps

Dust tight temporary seal
Outer fit



OD (mm)	Pack Qty	Product Code
63	50	ZA0111
105	50	ZA0114
110	50	ZA0115
120	50	ZA0117
145	50	ZA0119
178	50	ZA0122

Yellow as standard, other colours available subject to minimum order quantity and lead time

Cable Lubricant



Size (Litres)	Pack Qty	Product Code
1	1	ZA0183
20	1	ZA0102

Twin Wall Ducting Systems

Fittings and Accessories

Bends Twin Wall

Includes one coupler per length
Sealing rings sold separately
Black as standard, other colours available subject to minimum order quantity and lead time



OD/ID (mm)	Bend (mm)	Radius (mm)	Pack Qty	Product Code
450N Compression Type				Black
63/50	11¼°	150	50	EP0009
63/50	22½°	150	50	EP0010
63/50	45°	150	50	EP0011
63/50	90°	150	50	EP0012
105/89	11¼°	200	15	EP0017
105/89	22½°	200	15	EP0018
105/89	45°	200	15	EP0019
105/89	90°	200	10	EP0020
110/94	11¼°	200	15	EP0025
110/94	22½°	200	15	EP0026
110/94	45°	200	15	EP0027
110/94	90°	200	10	EP0028
120/100	11¼°	470	15	EP0033
120/100	22½°	470	15	EP0034
120/100	45°	470	15	EP0035
120/100	90°	470	10	EP0036
145/125	11¼°	935	15	EP0041
145/125	22½°	675	15	EP0042
145/125	45°	675	15	EP0043
145/125	90°	675	15	EP0044
178/150	11¼°	1000	15	EP0049
178/150	22½°	1000	15	EP0050
178/150	45°	1000	15	EP0051
178/150	90°	1000	15	EP0052
750N Compression Type				Black
63/50	11¼°	150	50	EP0013
63/50	22½°	150	50	EP0014
63/50	45°	150	50	EP0015
63/50	90°	150	50	EP0016
105/89	11¼°	200	15	EP0021
105/89	22½°	200	15	EP0022
105/89	45°	200	15	EP0023
105/89	90°	200	10	EP0024
110/94	11¼°	200	15	EP0029
110/94	22½°	200	15	EP0030
110/94	45°	200	15	EP0031
110/94	90°	200	10	EP0032
120/100	11¼°	470	15	EP0037
120/100	22½°	470	15	EP0038
120/100	45°	470	15	EP0039
120/100	90°	470	10	EP0040
145/125	11¼°	935	15	EP0045
145/125	22½°	675	15	EP0046
145/125	45°	675	15	EP0047
145/125	90°	675	15	EP0048
178/150	11¼°	1000	15	EP0053
178/150	22½°	1000	15	EP0054
178/150	45°	1000	15	EP0055
178/150	90°	1000	15	EP0056

Fittings and Accessories

Duct Brush



Brush Dia. (mm)	Duct ID (mm)	Pack Qty	Product Code
86	105	1	ZA0001
95	110	1	ZA0002

Duct Mandrel



Mandrel Dia. (mm)	Duct ID (mm)	Pack Qty	Product Code
79	105	1	ZA0003
84	110	1	ZA0004

Warning Tape

365m rolls



Service	Colour	Dimensions	Product Code
Fibre Optic	Green	150mm x 100μ	ZA0076

Other types are available subject to minimum order quantity and lead time

Draw Cord



Description	Colour	Length (m)	kN	Product Code
Polypropylene Cord	Blue	500	5	ZA0025
Low Friction Cord	Orange	3300	8	ZA0026
Low Friction Cord	Orange	500	11	ZA0027

Fittings and Accessories

Duct Organisers



Duct OD (mm)	Type	Pack Qty	Product Code
63	2-way	50	ZA0044
63	4-way	50	ZA0045
63	6-way	50	ZA0046
63	8-way	50	ZA0047
105	2-way	50	ZA0048
105	4-way	50	ZA0049
105	6-way	50	ZA0050
105	8-way	50	ZA0051
110	2-way	50	ZA0052
110	4-way	50	ZA0053
110	6-way	50	ZA0054
110	8-way	50	ZA0055
120	2-way	50	ZA0056
120	4-way	50	ZA0057
120	6-way	50	ZA0058
120	8-way	50	ZA0059
145	2-way	50	ZA0064
145	4-way	50	ZA0065
145	6-way	50	ZA0066
145	8-way	50	ZA0067
178	2-way	50	ZA0068
178	4-way	50	ZA0069
178	6-way	50	ZA0070
178	8-way	50	ZA0071





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